

# AMENDMENTS TO PROOF

**JOURNAL:** International Journal of Productivity and Quality Management

**AUTHORS NAME:** Nilda Tri Putri, Frastia Retha and Shari Mohd Yusof

**PAPER TITLE:** Design of quality system documentation in hydrotiller production unit as improvement of quality management system in small and medium enterprise

Page No.	Section	Paragraph	Line No.	Delete	Add/amend
1	Abstract			<b>Some words and sentences have been deleted. The new abstract become:</b> CV Citra Dragon is one of Small and Medium Industries producing equipment and agricultural machinery (also known as <i>Alsintan</i> ) in West Sumatra, Indonesia. The company needs to implement a quality management system (QMS) to win the competition as a result of globalization. QMS applied in that company is still limited to a single product that is rice thresher machine (thresher). Therefore, the scope of the QMS in the company needs to be extended to other products that are hydro tiller which is one of the two main products produced by it. The existence of a well-documented quality system is important for a company in implementing QMS. Therefore, it is necessary to design a quality system documents on the company related to hydro tiller production process. It is based on the ISO 9001: 2008. Quality systems documents are required and made in the study include three levels of documentation, the procedures, work instruction, and form.	
2	N.T. Putri	Page 1			<b>Yes. She is the corresponding author</b>
3	Biographical notes	Page 2			Frastia Retha earned her Bachelor of Engineering Degree (B. Eng) from the Department of Industrial Engineering, Faculty of Engineering, Andalas University, Padang, Indonesia in 2014. Her email address is <a href="mailto:rewarau@gmail.com">rewarau@gmail.com</a> Dr Sha'ri Mohd Yusof is a Professor at the

					Department of Manufacturing and Industrial Engineering, Universiti Teknologi Malaysia. He earned his PhD from the University of Birmingham, UK, in 2000. He has published numerous papers in the areas of Quality Engineering, Quality Management, Robust Quality Engineering and Lean Manufacturing. He currently supervises fifteen doctoral candidates in these research areas.
<b>4</b>	<b>References</b>	<b>Page 10</b>		<p>Amitava, Mitra.(1998). <i>Fundamental of Quality Control and Improvement 2<sup>nd</sup> Ed.</i> New Jersey : Prentice Hall</p> <p>Badan Standarisasi Nasional (2008). <i>ICS.03.120.10</i>. Jakarta: Badan Standarisasi Nasional.</p> <p>Bakhtiar, Arfan dan Akhmad Syakhroni. (2005). ‘Process Documentation in Injection Molding Machine Assembly Unit as Preparation of Quality Management System ISO 9001: 2000 Implementation (Case Study in PT. XYZ).’ <i>Transistor</i>. Vol. 5, No. 2, pp. 46 -59.</p> <p>CV. Nugraha Chakti Consultant.(2012). <i>Preparation of Action Plan for Development of Agricultural Equipment Leading Industry in West Sumatera</i>. Padang</p> <p>Garvin, David. (1988). <i>Managing Quality the Strategic and Competitive Edge</i>. New York : The Free Press</p> <p>Ho, Samuel KM. (1999). <i>Operations and Quality Management</i>. London : International Thomson Business Press.</p> <p>Tague, Nancy R. (2005). <i>The Quality Tool Box 2<sup>nd</sup> ed.</i> Milwaukee: ASQ Quality Press</p>	
<b>5</b>	<b>Figure 3</b>	<b>Page 6</b>			<b>Figure 3 convert to EPS file. It send in different file attached in email.</b>

